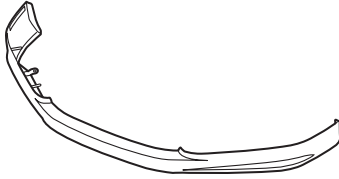
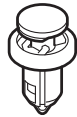


PARTS LIST

Front under spoiler



4 Clips



4 Spring nuts



4 Self-tapping screws



4 Clips holder

**TOOLS AND SUPPLIES REQUIRED**

Phillips screwdriver

Clip remover

Drill

3 mm, 10 mm, and 12 mm Drill bits

Eye protection (safety goggles, face shield, etc.)

Pushpin

Masking tape

Isopropyl alcohol

Shop towel

Diagonal cutters

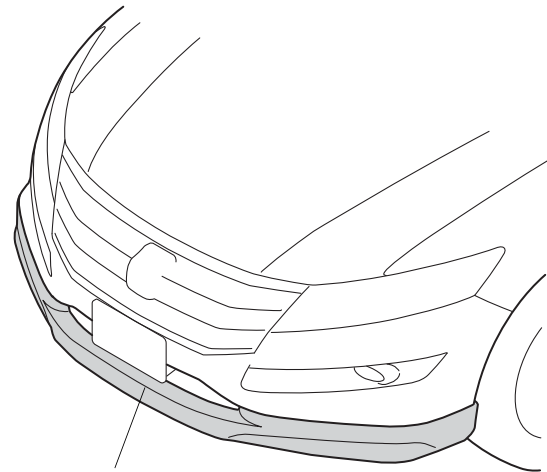
Utility knife

Scale

File

Rubber Roller (T/N EQSE54D)

Blanket

Illustration of the Front Under Spoiler Installed on the Vehicle**FRONT UNDER
SPOILER**

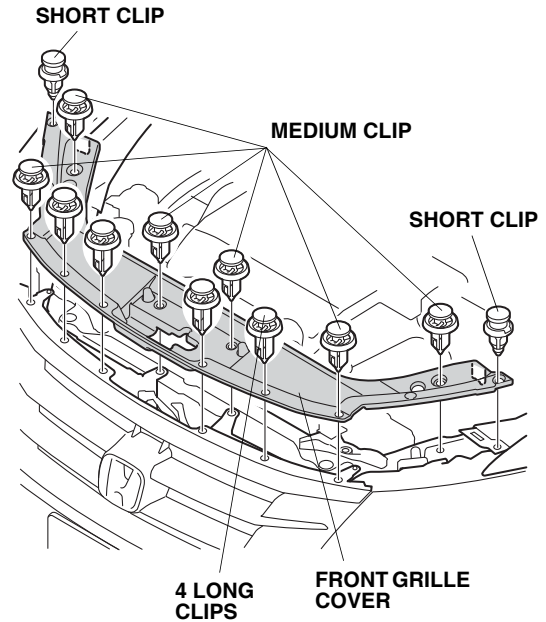
INSTALLATION

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by “do-it-yourselfers.”

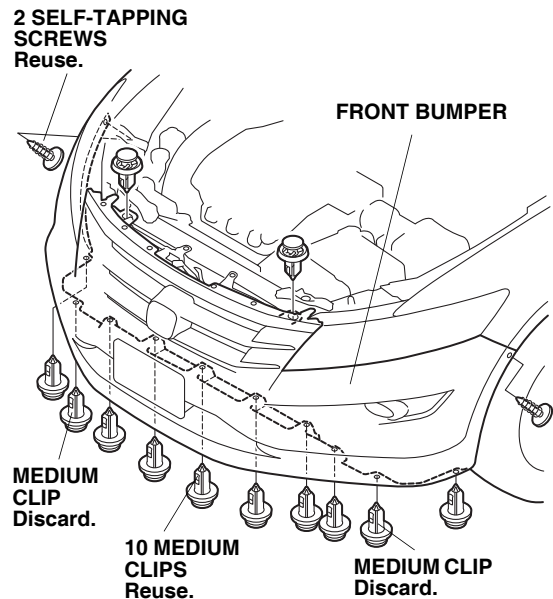
NOTE:

- This front under spoiler kit cannot be installed on a vehicle equipped with a full nose mask.
- Do not damage the paint finish.
- This front under spoiler kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.

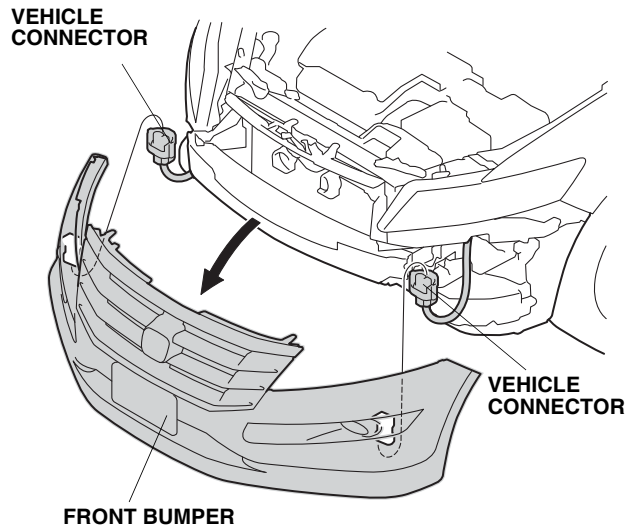
1. Remove the front bumper:
 - Remove the front grille cover (two short clips, six medium clips, and four long clips).



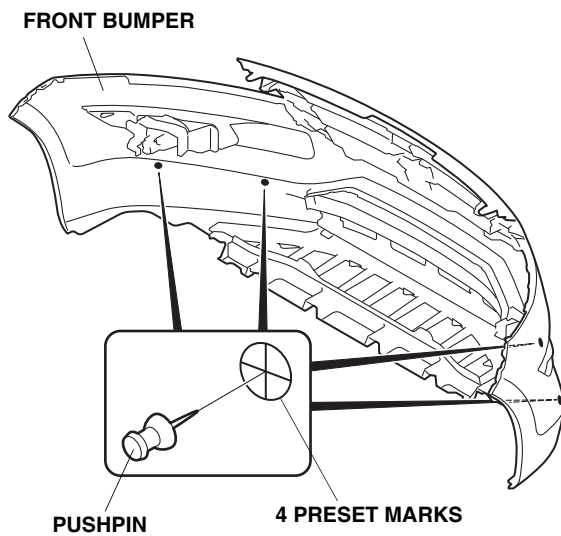
- Remove 2 self-tapping screws and 12 medium clips. Set two of the medium clips aside, they will not be reused.



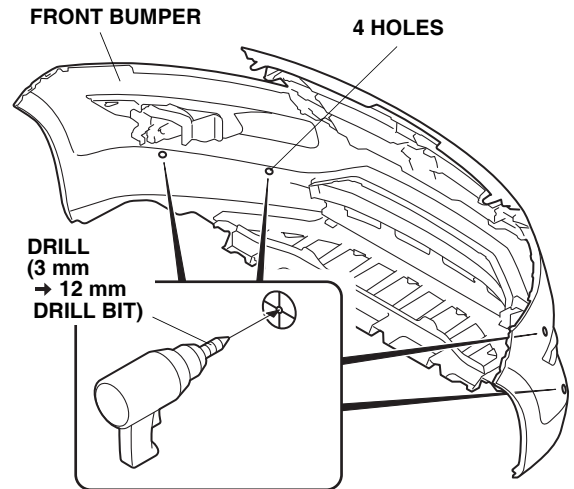
- With the help of an assistant, remove the front bumper (two vehicle connectors). Place the front bumper on a blanket to prevent damage.



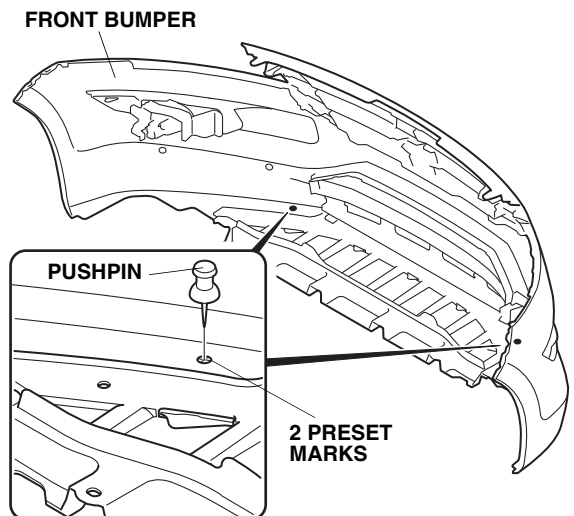
2. Using a pushpin, pierce four holes at the indicated preset marks inside of the front bumper.



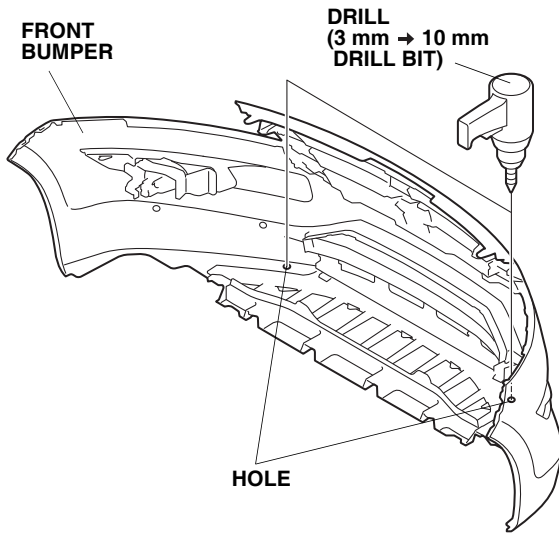
3. While wearing eye protection, drill the front bumper at the four pierced marks. First drill with a 3 mm drill bit, then finish with a 12 mm drill bit.



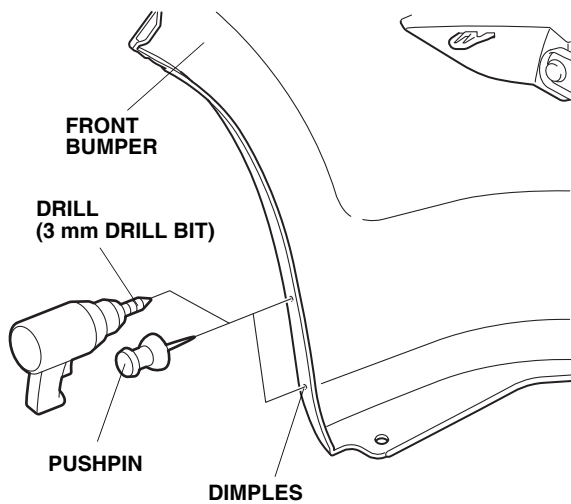
4. Remove any burrs from the edges of the holes with a file.
5. Using a pushpin, pierce two holes at the indicated preset marks inside of the front bumper.



6. While wearing eye protection, drill the front bumper at the two pierced marks. First drill with a 3 mm drill bit, then finish with a 10 mm drill bit.

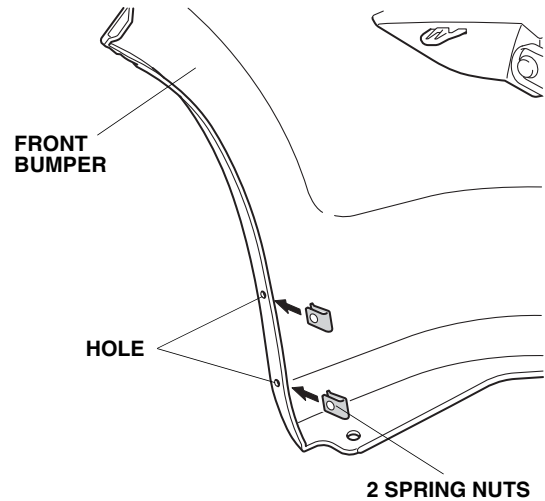


7. Remove any burrs from the edges of the holes with a file.
8. Using a pushpin, pierce two holes at the dimples in the front bumper.

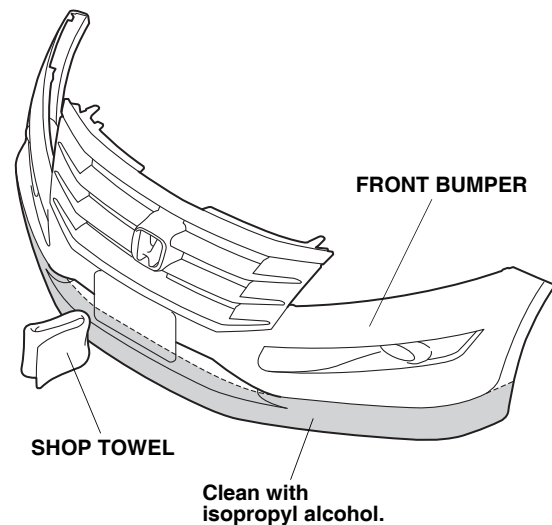


9. While wearing eye protection, drill the front bumper at the two pierced marks using a 3 mm drill bit.
10. Remove any burrs from the edges of the holes with a file.

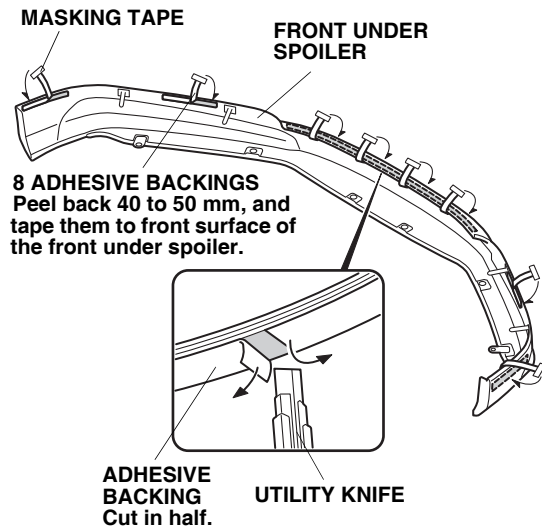
11. Insert two spring nuts over the holes you drilled.



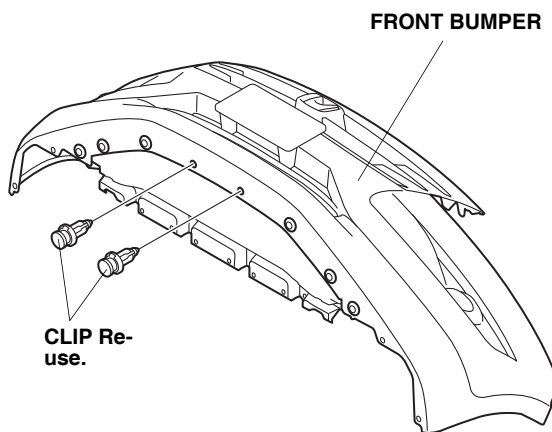
12. Repeat steps 8 thru 11 to mark and drill on the right side of the front bumper.
13. Using isopropyl alcohol on a shop towel, thoroughly clean the area where the front under spoiler will attach.



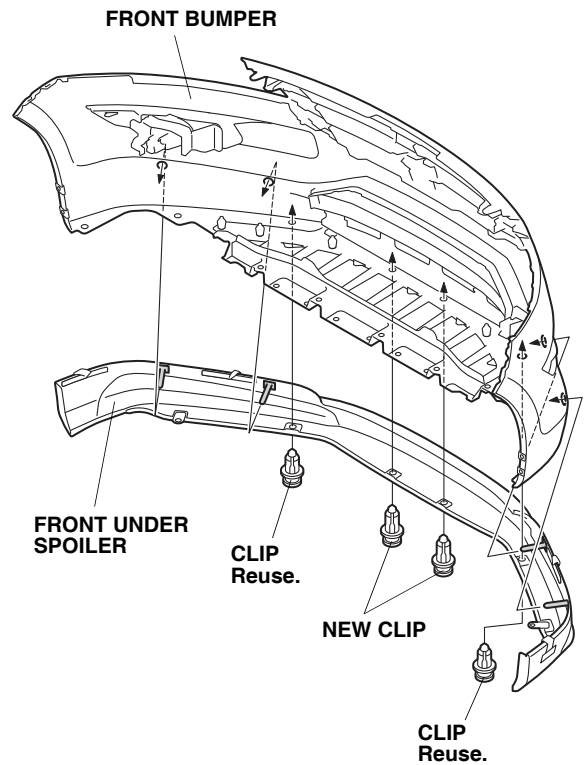
- Using a utility knife, cut the adhesive backing in half in the area shown.



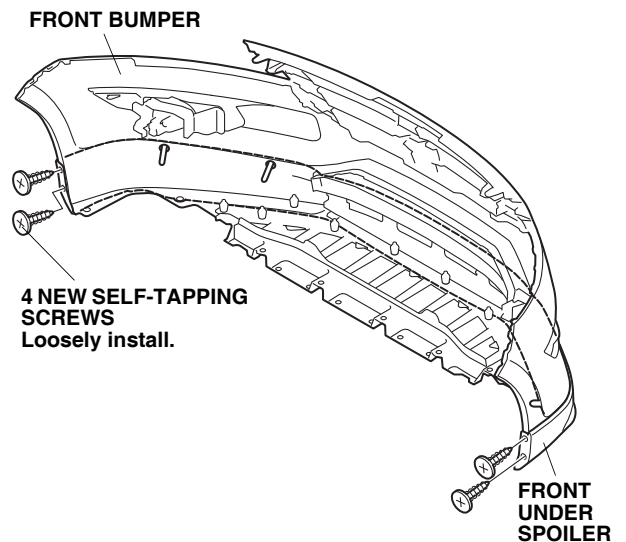
- Peel back about 40 to 50 mm of adhesive backing from each adhesive strip, and tape the ends to the front surface of the front under spoiler.
- Remove two clips from the bottom of the front bumper.



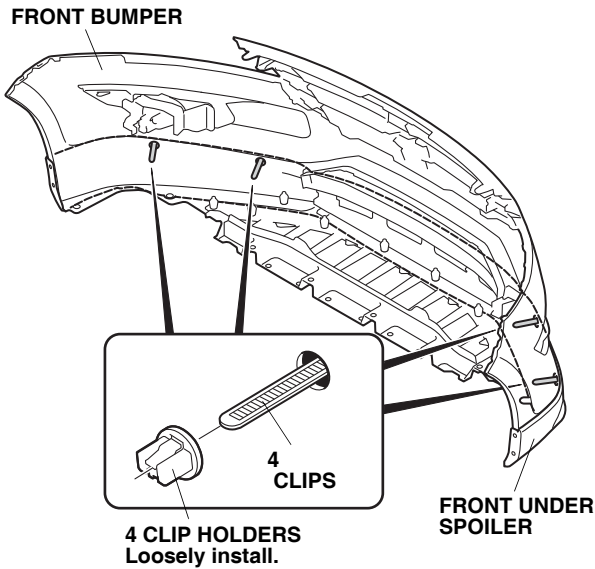
- Install the front under spoiler to the front bumper using two new clips and the two clips removed in step 16.



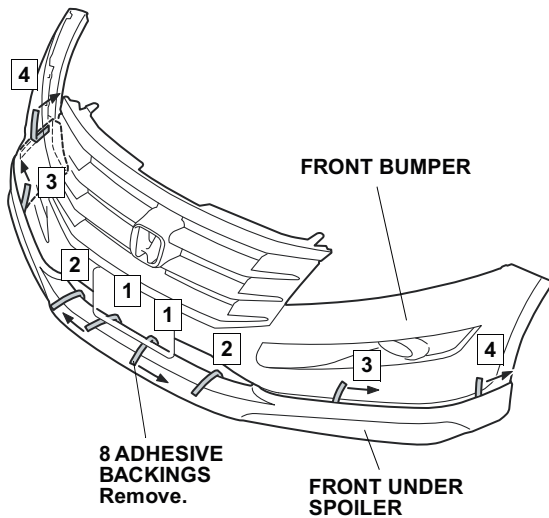
- Loosely install two new self-tapping screws at each end of the front under spoiler.



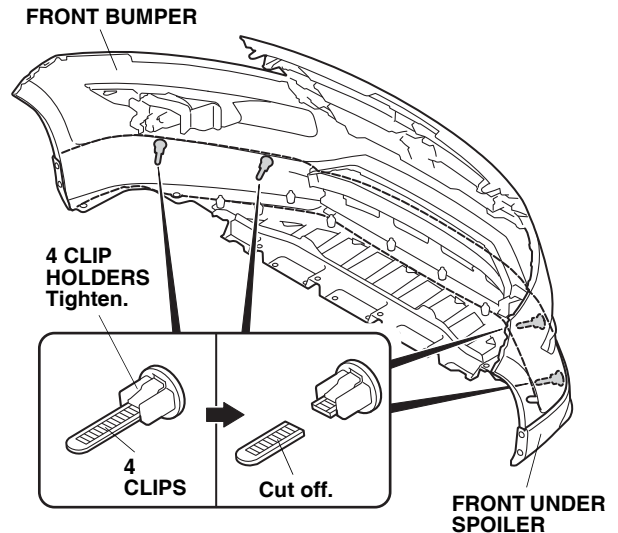
19. Loosely install one clip holder over each clip.



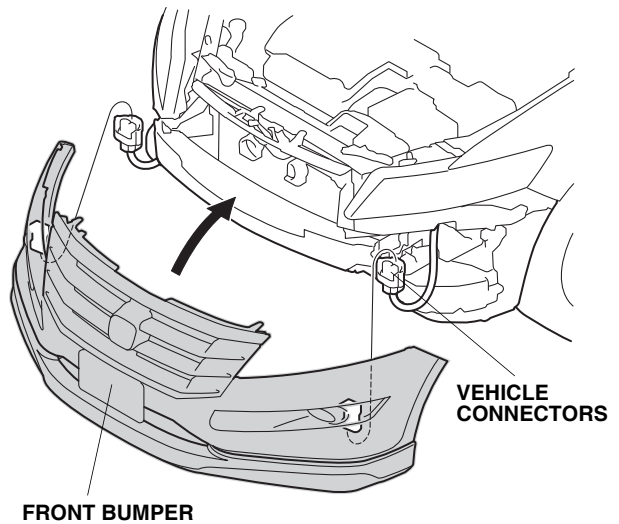
20. Remove the eight adhesive backings in the order shown. Press the front under spoiler firmly against the front bumper with the palm of your hand to adhere the front under spoiler to the bumper.



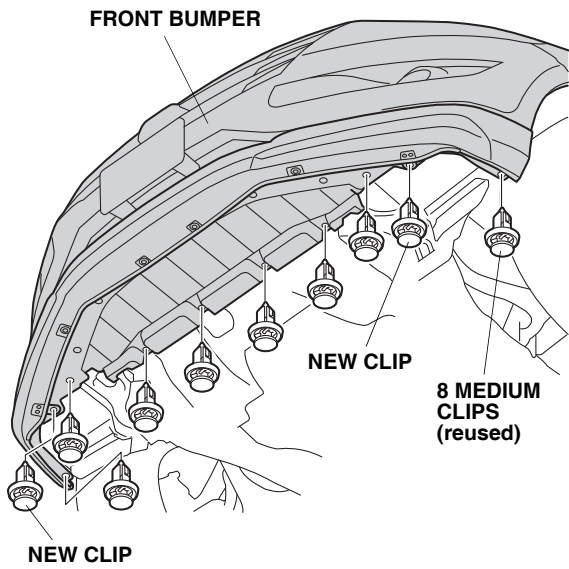
21. Tighten the four female clip holders loosely installed in step 19. Do not push the clip holders too tight, or they may deform the front under spoiler. Adjust the female clips as necessary.



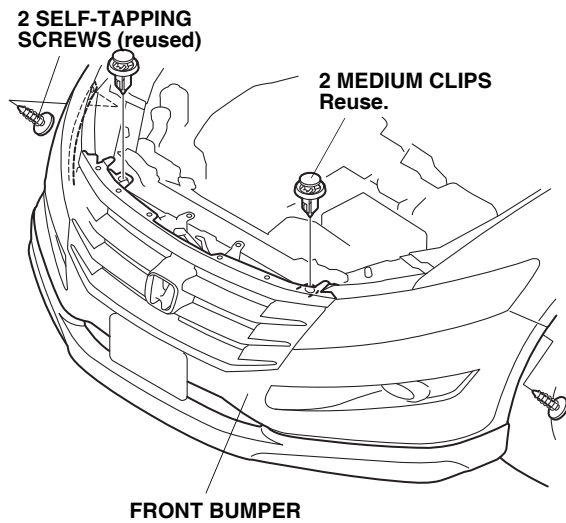
22. Using diagonal cutters, cut the excess off of each clip.
23. With the help of an assistant, plug in the vehicle connectors, and reinstall the front bumper.



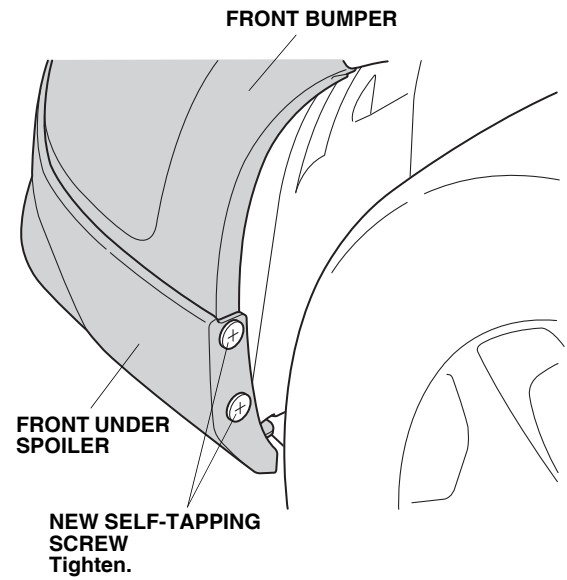
24. Install two new clips and eight medium clips removed in step 1.



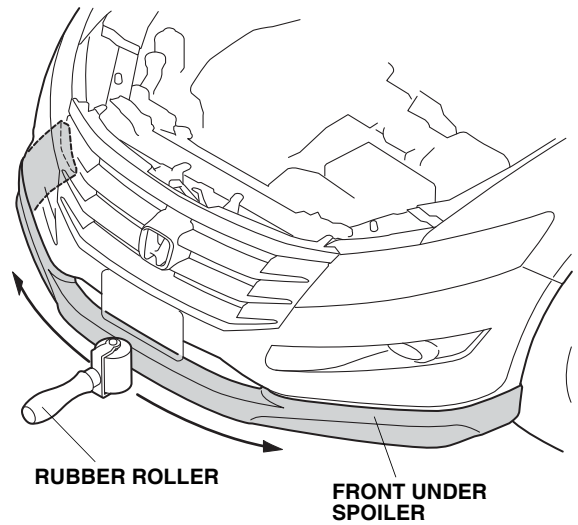
25. Install two medium clips and two self-tapping screws removed in step 1.



26. On each side, tighten two new self-tapping screws loosely installed in step 18.



27. Using a rubber roller, apply pressure and roll from one end to the other.



28. Reinstall the front grille cover.

Give a Copy of This Page to Your Customer

- Before towing this vehicle, follow the instructions described in the vehicle owner's manual.
- When using a towing hook, wrap a towel around the rope to prevent damage to the front under spoiler and vehicle.

