

Accessory

**TRUNK SPOILER** 

Application

2012 CIVIC 4-DOOR Publications No. All 45625

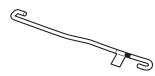
Issue Date APR 2011

#### **PARTS LIST**

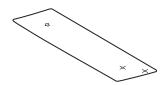
Trunk spoiler



Left trunk spring (marked yellow)



Template



4 Clip grommets



4 Pins



4 Seals



#### **TOOLS AND SUPPLIES REQUIRED**

Phillips screwdriver

Flat-tip screwdriver

Drill

3 mm, 5 mm, 7 mm, and 8.5 mm Drill bits

Eye protection (face shield, safety goggles, etc.)

Center punch

File

Touch-up paint

Felt-tip pen

Isopropyl alcohol

Shop towel

Ruler

Masking tape

Heavy gloves

High-quality paste wax

Trunk Spring Tool (T/N 07AAZ-S0KA100)

Rubber Roller (T/N MHLE540)

### **INSTALLATION**

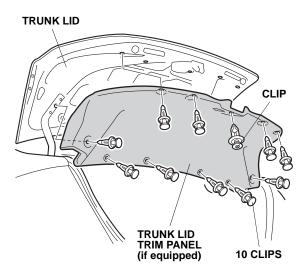
**Customer Information:** The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

#### NOTE:

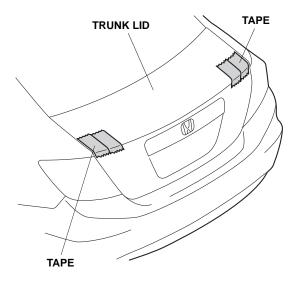
- Be careful not to damage the paint finish.
- This trunk spoiler kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- Clean and wax the areas to be covered with a highquality paste wax.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.

## **Installing the Trunk Spoiler**

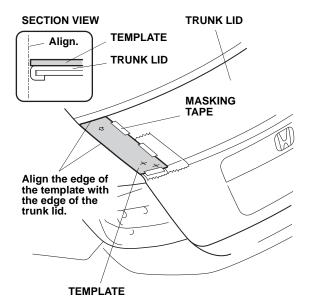
1. Open the trunk lid. Remove the trunk lid trim panel (11 clips), if equipped.



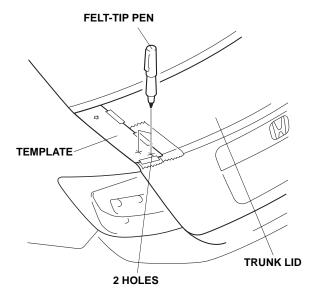
2. Close the trunk lid. Attach masking tape to the trunk lid as shown.



3. Align the template on the trunk lid as shown, and attach it with masking tape.

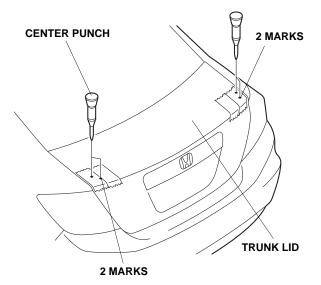


4. Using a felt-tip pen, make two marks on the masking tape through the two holes in the template.

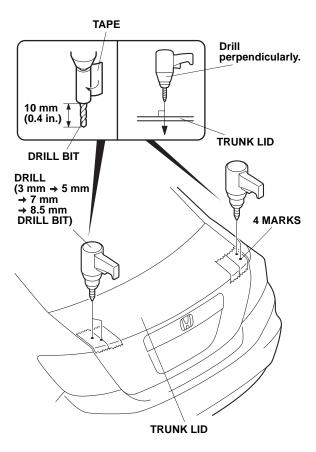


- 5. Remove the template.
- 6. Turn over the template, and repeat steps 3 thru 5 on the right side of the trunk lid.

Using a center punch, mark the centers of the four marks. Set the center punch to the minimum power setting.

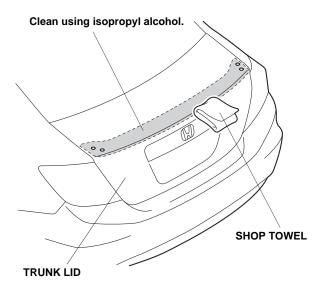


- 8. While wearing eye protection, drill four 8.5 mm holes through the marks. First drill with a 3 mm drill bit, then a 5 mm drill bit, then a 7 mm drill bit, and finish with an 8.5 mm drill bit. Drill perpendicularly to the trunk lid.
  - To prevent drilling through the inner panel, wrap a strip of tape around the drill bit 10 mm (0.4 in.) away from the tip.
  - Take care not to damage the wire harnesses when drilling the holes.

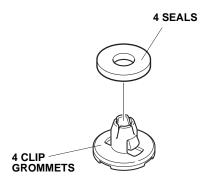


9. Remove the tape attached in step 2. Remove all burrs and metal shavings with a file, and apply touch-up paint to the edges of the holes.

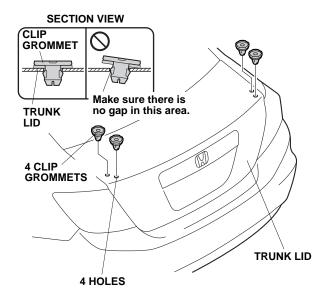
10. Using isopropyl alcohol on a shop towel, thoroughly clean the area where the trunk spoiler will attach.



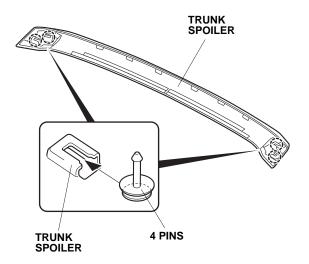
11. Install seals onto the four clip grommets.



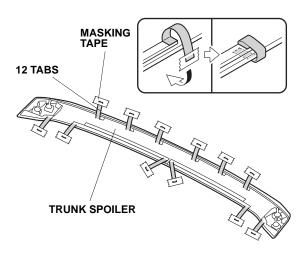
12. Install the clip grommets into the four holes in the trunk lid. Apply pressure to each clip grommet until you hear a click, and make sure it is installed securely.



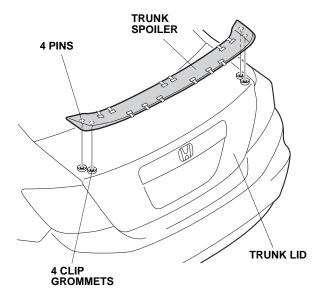
13. Install four pins onto the trunk spoiler.



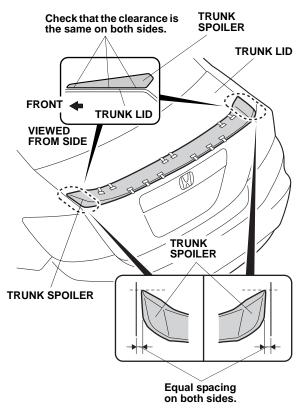
14. Attach masking tape to the ends of the tab tapes, and attach the tabs to the top surface of the trunk spoiler.



15. Align the four pins on the spoiler with the four clip grommets, and install the trunk spoiler by applying pressure against the trunk spoiler until you hear a click. Do not apply excessive pressure.

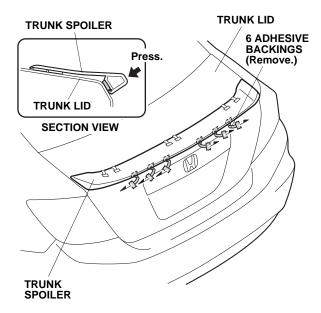


16. Adjust the position of the trunk spoiler so there is equal spacing on both sides.

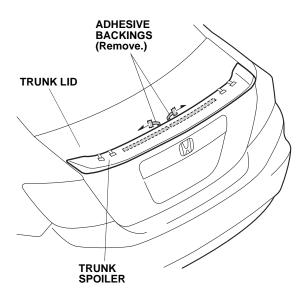


17. Visually check that the clearance between the trunk spoiler and trunk lid is the same on both sides as shown. If the clearance is not the same, gently adjust the position of the trunk spoiler.

18. While applying light pressure against the trunk spoiler, carefully remove the six adhesive backings shown.

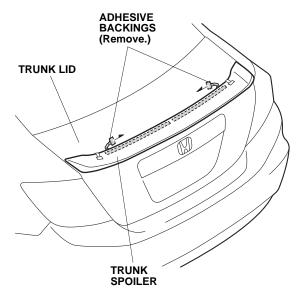


- 19. Firmly press the trunk spoiler against the trunk lid with your hand.
- 20. While applying light pressure against the trunk spoiler, carefully remove the two adhesive backings shown.

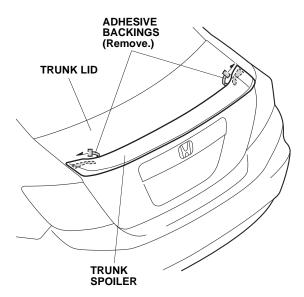


21. Firmly press the trunk spoiler against the trunk lid with your hand.

 While applying light pressure against the trunk spoiler, carefully remove the two adhesive backings shown.

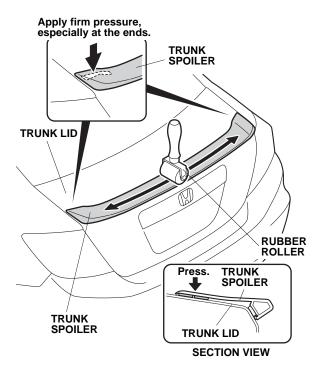


- 23. Firmly press the trunk spoiler against the trunk lid with your hand.
- 24. While applying light pressure against the trunk spoiler, carefully remove the two adhesive backings shown.



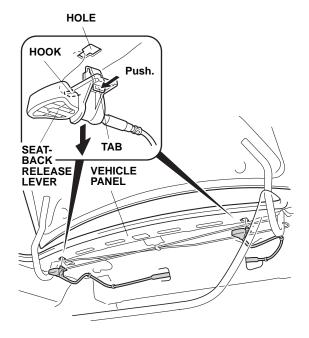
25. Firmly press the trunk spoiler against the trunk lid with your hand.

26. Using a rubber roller, apply firm pressure, especially at the ends, to set the adhesive.

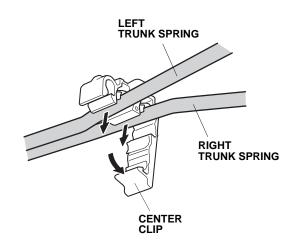


# **Installing the Trunk Spring**

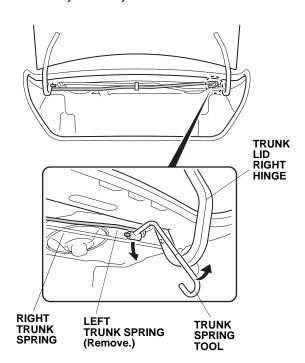
27. Open the trunk lid. Push the tabs, and pull down the two seat-back release levers to release the hooks. Move the seat-back release levers out of your way.



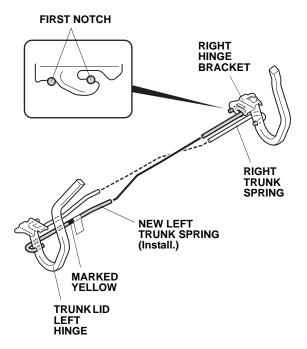
28. Remove the center clip from the left and right trunk springs.



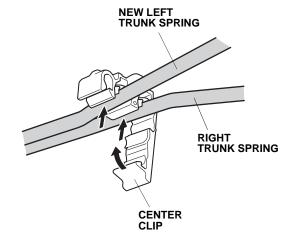
29. Wear heavy gloves to protect your hands. With an assistant holding the trunk lid open, use the trunk spring tool to remove the left trunk spring from the trunk lid right hinge. Pull the trunk spring tool slowly and carefully toward you.



30. Install the new left trunk spring in the slot in the trunk lid left (driver's) hinge and to the right (passenger's side) hinge bracket. Set the trunk spring in the first notch (original position) of the hinge bracket.



31. Reinstall the center clip onto the trunk springs.



32. Reinstall all removed parts.