



# INSTALLATION INSTRUCTIONS

Accessory  
FRONT UNDER SPOILER

Application  
2010 ACCORD MUGEN  
4-DOOR

Publications No.  
All 43040

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## PARTS LIST

Front under spoiler



4 Self-tapping screws (5 mm)



4 Spring nuts



3 Self-tapping screws (6 mm)



3 Grommets



4 Washers



4 Washers



Template



Alcohol wipe



## TOOLS AND SUPPLIES REQUIRED

Phillips screwdriver

3 mm, 6 mm, and 10 mm Drill bits

Drill

Pushpin

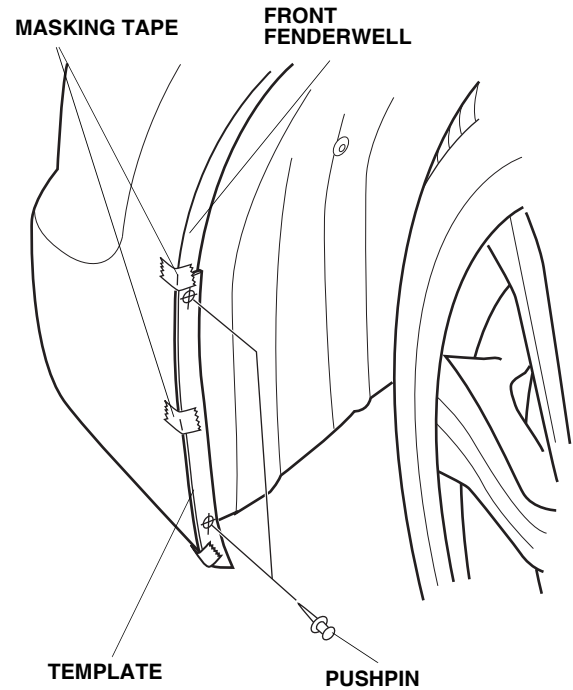
Masking tape

## INSTALLATION

**Customer Information:** The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

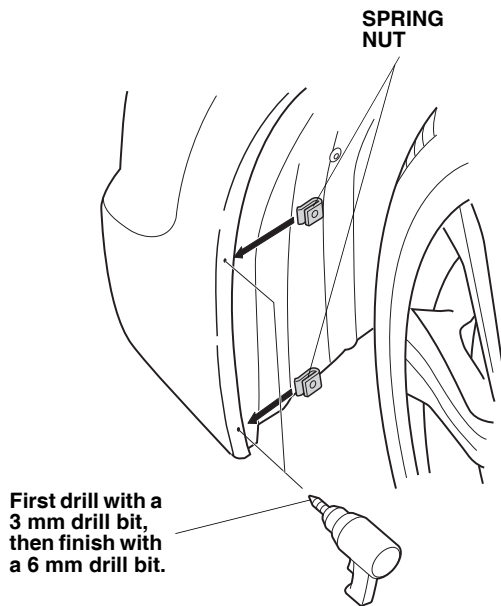
### NOTE

- Be careful not to damage the front bumper and body paint finish.
  - This front under spoiler kit should be installed only if the ambient air temperature is 60° F (15° C) or above.
  - To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise your customer.
1. Turn the steering wheel all the way clockwise, and attach the template to the left front fenderwell using strips of masking tape.

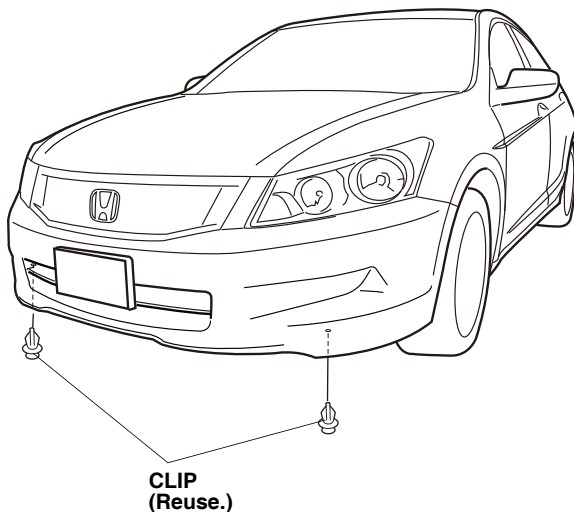


2. Using a pushpin, pierce the front fenderwell at the two marks indicated on the template.

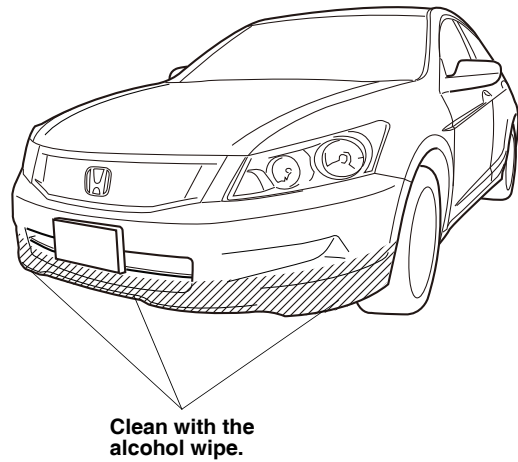
3. While wearing eye protection, drill the two pierced marks on the front fenderwell to 6 mm. First drill with a 3 mm drill bit, then finish with a 6 mm drill bit.



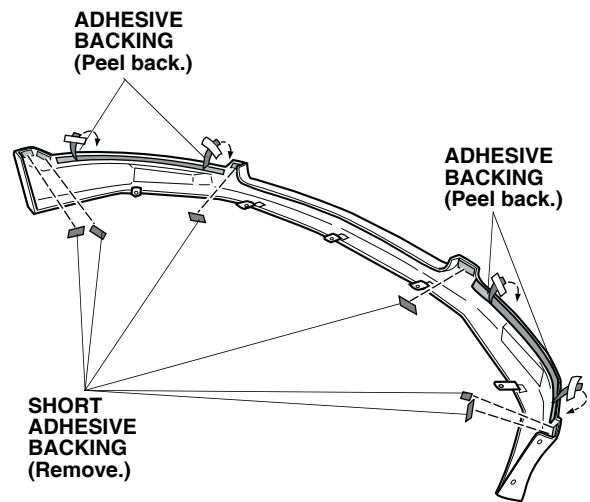
4. Install one spring nut over each drilled hole on the fenderwell.
5. Turn the steering wheel all the way counterclockwise. Turn the template over and mark and drill the right fenderwell the same way. Install a spring nut over each drilled hole.
6. Under the front bumper, remove the two outer clips.



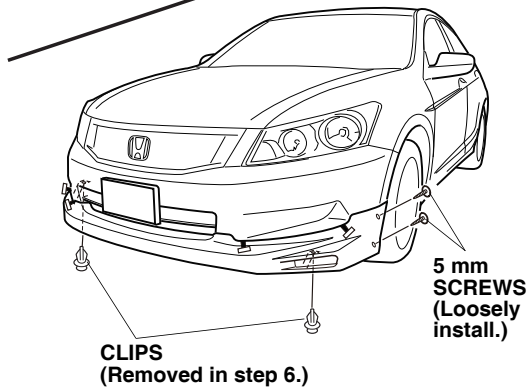
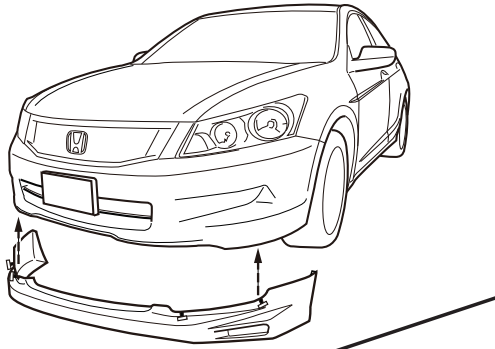
7. Using the alcohol wipe, thoroughly clean the bumper in the area shown.



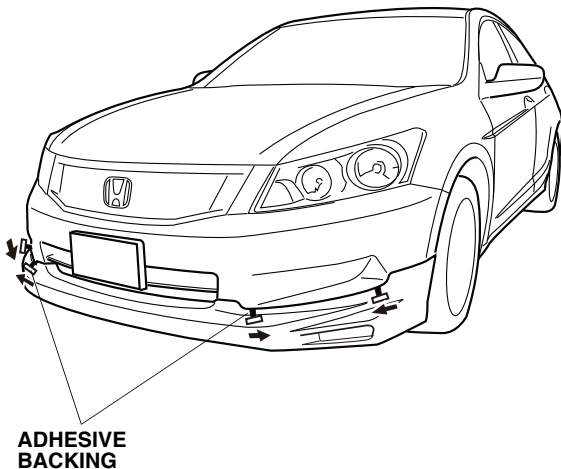
8. Peel back 30 mm of the long side adhesive backings, and attach a strip of masking tape to the end of each adhesive backing. Fold the ends back, and tape them to the front of the front under spoiler. Remove the short adhesive backings.



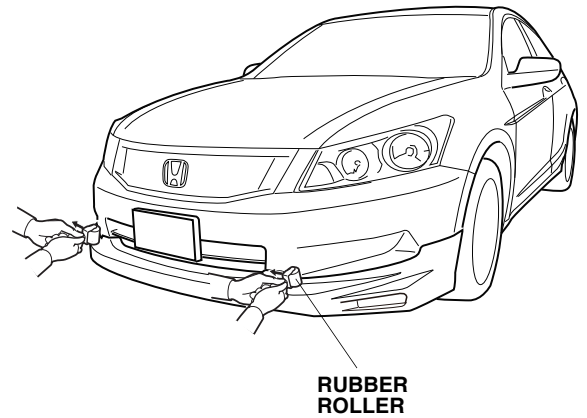
9. With the help of an assistant, place the front under spoiler on the front bumper. Loosely install the four (5 mm) screws (two on each side), and reinstall the two clips removed in step 6.



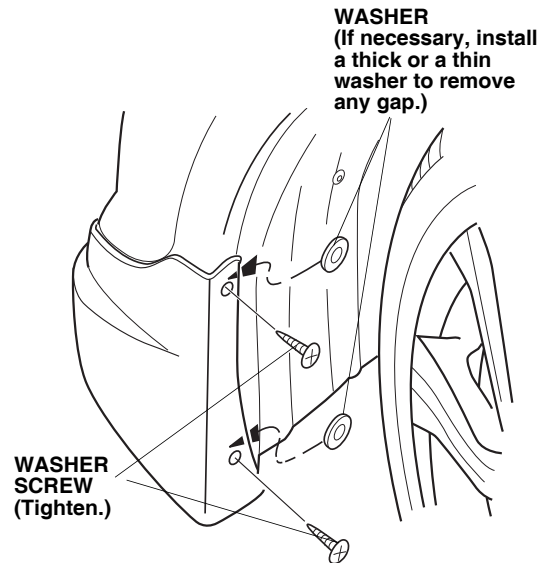
10. While holding the spoiler against the bumper, slowly and carefully remove each adhesive backing. Start in the center and work outward around the bumper.



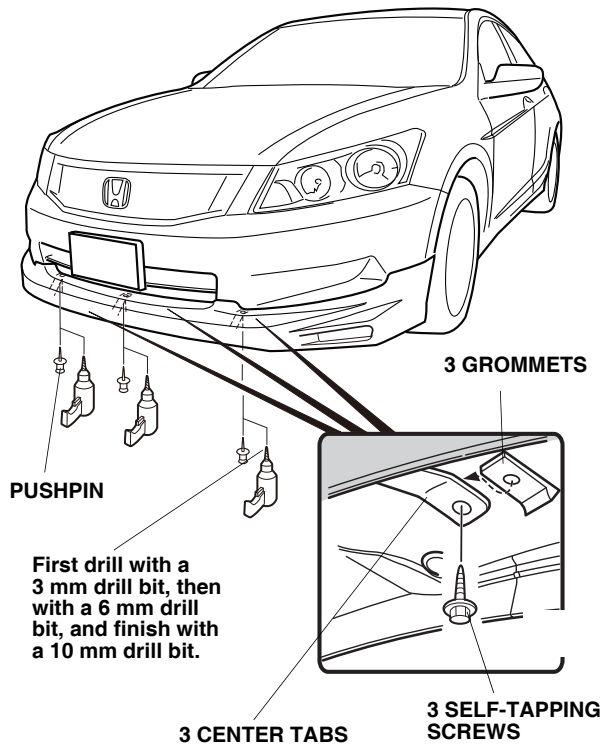
11. Using the palm of your hand, press and hold the spoiler against the bumper for 30 seconds. Using a rubber roller, apply firm pressure while rolling to set the adhesive.



12. Tighten the self-tapping screws installed in step 9. If there is a gap between the under spoiler and the bumper, remove the screw and install a thick or a thin washer between the spoiler and the bumper. Check both sides of the vehicle.



13. Under the front spoiler, locate the 3 tabs protruding from the under spoiler. Using a pushpin, pierce the center of each hole.



14. While wearing eye protection, drill a 10 mm hole at each pierced mark. First drill with a 3 mm drill bit, then with a 6 mm drill bit, and finish with a 10 mm drill bit. Remove all burrs from around each hole.
15. Install one grommet into each drilled hole in the direction shown.
16. Install the three self-tapping screws (6 mm) through the tabs and into the grommets. Tighten the screws securely.