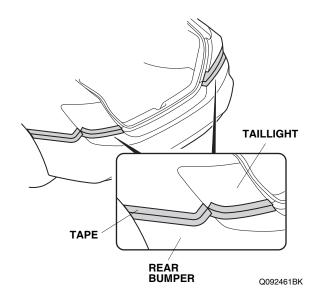
INSTALLATION	Accessory REAR UNDER SPOILERS	Application 2013 CIVIC 2-DOOR	Publications No. All 13066 Issue Date NOV 2012
PARTS LIST Left rear under spoiler	Phi Fla 5 n	OLS AND SUPPLIES REQU Ilips screwdriver t-tip screwdriver nm Hex wrench shpin	IIRED
Right rear under spoiler	3 n File Ma Dia	nm, 6 mm, 10 mm, and 12 mr	
2 Clips	lso Sh	propyl alcohol op towel nket	
2 Self-tapping screws	10 Sm	tchet mm Socket all flat-tip screwdriver	
2 Spring nuts	Thu and Se	que wrench e following tools are available d Equipment Program. On the rvice Bay > Tool and Equipme number under "Search". Or,	e iN, click on: Service > ent Program, then enter
2 Bolts		Rubber Roller (T/N MHLE54E Trim Tool Set (T/N SOJATP2	•
Template	y X X X X X X X X X X X X X X X X X X X		

INSTALLATION

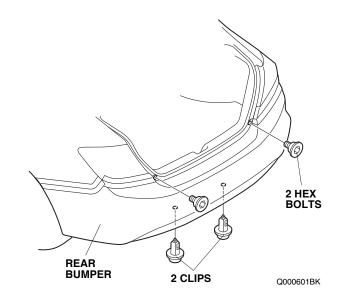
Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

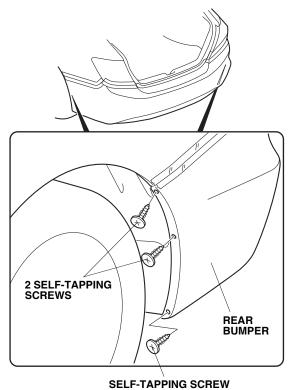
- Be careful not to damage the paint finish.
- This rear under spoilers kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.
- 1. Remove the rear bumper:
 - On each side, attach tape to the areas shown.



• Remove two hex bolts and two clips.

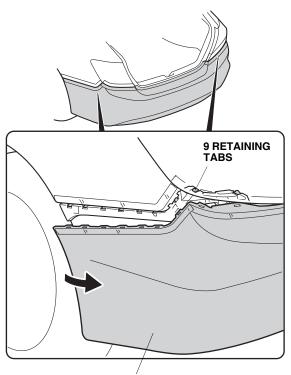


• On each side, remove three self-tapping screws.



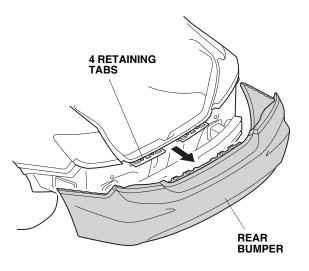
Q092802BK

• On each side, release nine retaining tabs.



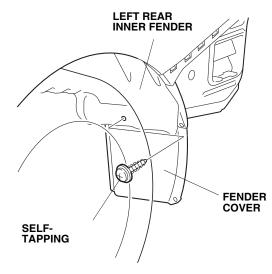
REAR BUMPER

- Q092804BK
- With the help of an assistant, remove the rear bumper (four retaining tabs). Place the rear bumper on a blanket to prevent damage.



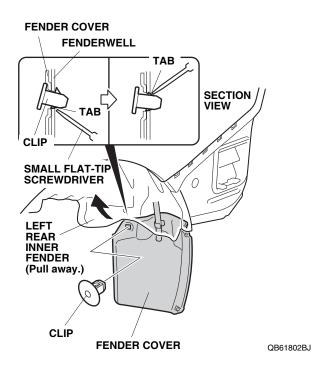
Q092460AK

2. Remove one self-tapping screw from the left rear inner fender.

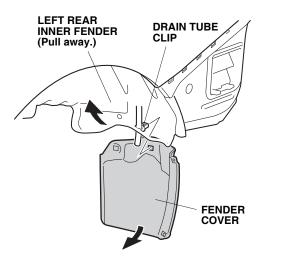


QB61801BJ

3. Working inside the fenderwell, use a small flat-tip screwdriver to release the tabs on the clip, then remove the clip with a trim tool.

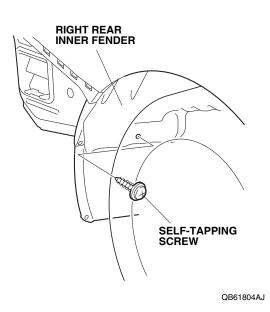


4. Remove the fender cover (one drain tube clip).

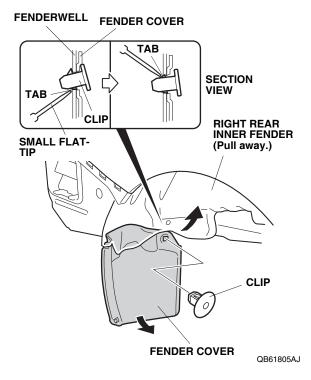


QB61803BJ

5. Remove one self-tapping screw from the right rear inner fender.

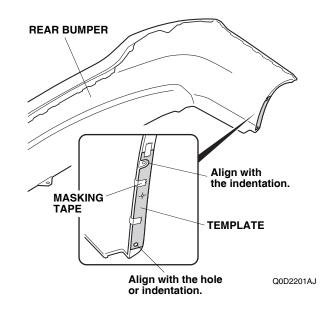


6. Working inside the fenderwell, use a small flat-tip screwdriver to release the tabs on the clip, then remove the clip with a trim tool. Remove the fender cover.

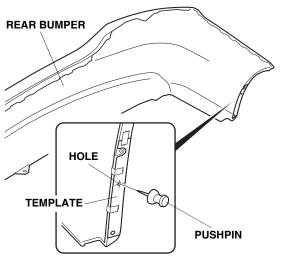


Installing the Rear Under Spoilers

7. Align and attach the template to the rear bumper using strips of masking tape.

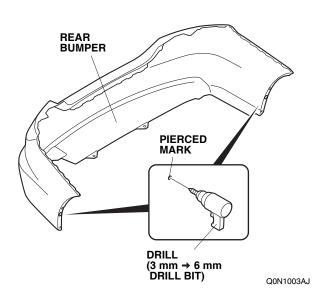


8. Using a pushpin, pierce the rear bumper at the hole in the template.



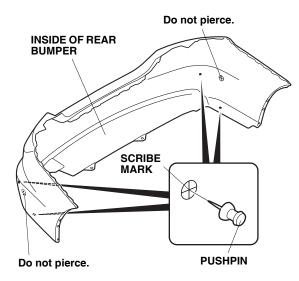
Q0N1002BJ

- 9. Remove the template.
- 10. Turn the template over, and repeat steps 7 through 9 to mark the other side of the vehicle.
- 11. While wearing eye protection, drill the two pierced marks with a 3 mm drill bit, then enlarge the holes with a 6 mm drill bit.



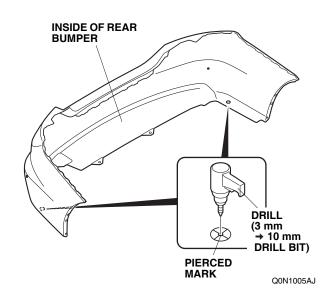
12. Using a file, remove any burrs from the holes.

13. Using a pushpin, pierce the center of four scribe marks on the rear bumper.



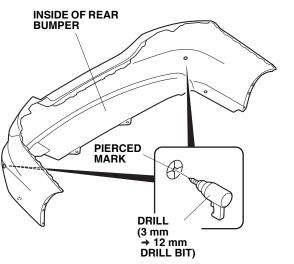
Q0N1004AJ

14. While wearing eye protection, drill the two lower pierced marks with a 3 mm drill bit, then enlarge the holes with a 10 mm drill bit.



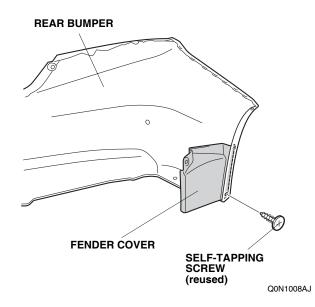
15. Using a file, remove any burrs from the holes.

16. While wearing eye protection, drill the two upper pierced marks with a 3 mm drill bit, then enlarge the holes with a 12 mm drill bit.



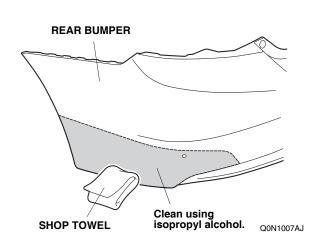
- Q0N1006AJ
- 17. Using a file, remove any burrs from the holes.
- 18. Using isopropyl alcohol on a shop towel, thoroughly clean the rear bumper where the left rear under spoiler will attach.

19. Install the fender cover with one self-tapping screw.

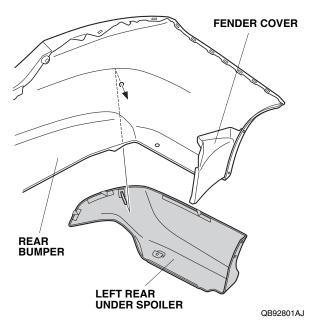


20. Peel back about 20 to 40 mm (0.8 to 1.6 in.) of adhesive backing from each adhesive strip, and tape the ends to the front surface of the left rear under spoiler.



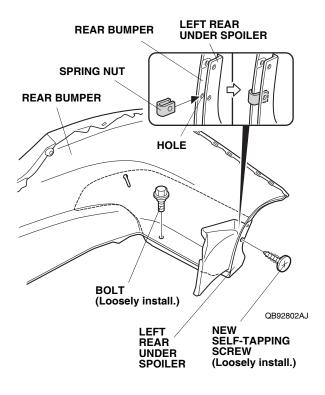


21. Install the left rear under spoiler to the rear bumper.

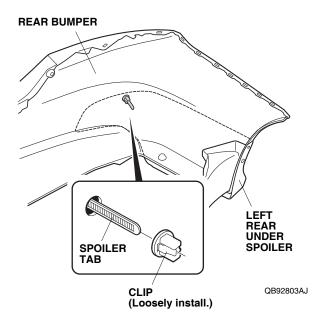


22. Loosely install one bolt, one spring nut, and one new self-tapping screw.

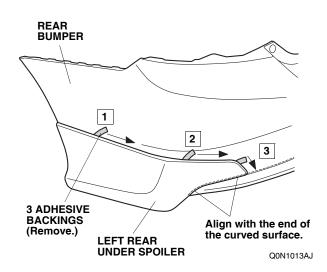
NOTE: Make sure to install the spring nut in the correct position and orientation.



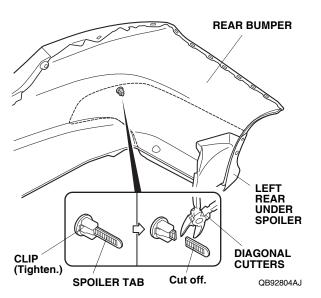
23. Loosely install a clip to the spoiler tab.



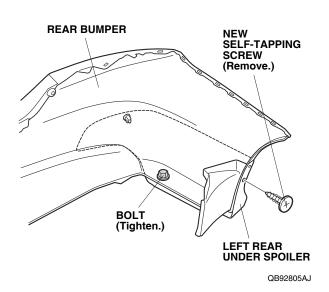
24. Align the left rear under spoiler with the rear bumper as shown.



25. Remove three adhesive backings in the order shown. Press the left rear under spoiler firmly against the rear bumper with the palm of your hand for 30 seconds to adhere the left rear under spoiler. 26. Tighten the one clip loosely installed in step 23. NOTE: Do not push the clip too tight, or they may deform the left rear under spoiler. Readjust the clip, if necessary.

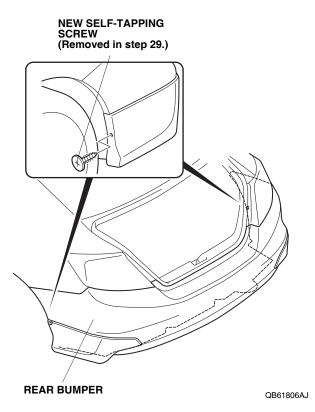


- 27. Using diagonal cutters, cut the excess off of the spoiler tab.
- Torque the bolt loosely installed in step 22 to 10 N·m (1.0 kgf·m, 7.4 lbf·ft).



- 29. Remove one new self-tapping screw loosely installed in step 22.
- 30. Repeat steps 18 through 29 to install the right rear under spoiler.

31. With the help of an assistant, reinstall the rear bumper. Secure the rear bumper with two new self-tapping screws.



32. Using a rubber roller, apply firm pressure while rolling to set the adhesive. Apply firm pressure especially at the ends.

